

## Overview of demonstrators

Demonstrator	Packaging Format	Baseline virgin structure	Structure with recyclates	Recyclates-content
1. Pilot 1)	Flow wrap for wet wipes	OPET // PE / EVOH/PE	vOPET//r- <b>pc</b> -PE//EVOH//vPE	39% in sealing film. 28,7% in total laminate
2. Pilot 2)	Flow wrap for wet wipes	OPP//PE	vOPP//r- <b>pc</b> -PE	72% in PE coex sealing film. 47,5% in total laminate
3. Pilot 3)	Sachets for lotion samples	OPP//met-OPP //PP	OPP//met-OPP/r- <b>pc</b> -PP	max. 50,7% in PP coex sealing film. max 33,6% in total laminate
4. Pilot 4)	Stand-Up-Pouch for dry home care	OPET//PE	OPET//r- <b>pc</b> -PE	> 85 % r-PC-PE in total laminate
5. Lab 1)	Stand-up-Pouch for liquid fill	OPET//OPA//PE	vOPET//r-OPA//vPE	30% in OPA. 3 % in total laminate
6. Lab 2)	Flow wrap for wet wipes	OPP//PE	r- <b>pc</b> -OPP//r- <b>pc</b> -PE	72% in PE coex sealing film. TBC % in total laminate
7. Lab 3)	Sachet for lotion samples	OPP//met-OPP//PP	r- <b>pc</b> -OPP//met-OPP//r- <b>pc</b> -PP	max. 50,7% in PP coex sealing film. max 51,3% in total laminate

**Pilot 1: wet wipe flow wrap 1**  
vOPET//r-**pc**-PE//EVOH//vPE



**Pilot 2: wet wipe flow wrap 2**  
vOPP//r-**pc**-PE



**Pilot 3 2: cosmetic sachets**  
r-**pc**-OPP//met-OPP//r-**pc**-PP



**Pilot 4: stand-up pouch for dry fill**  
OPET//r-**pc**-PE



**Lab 1: spouted pouch for liquid fill**  
vOPET//r-OPA//vPE

